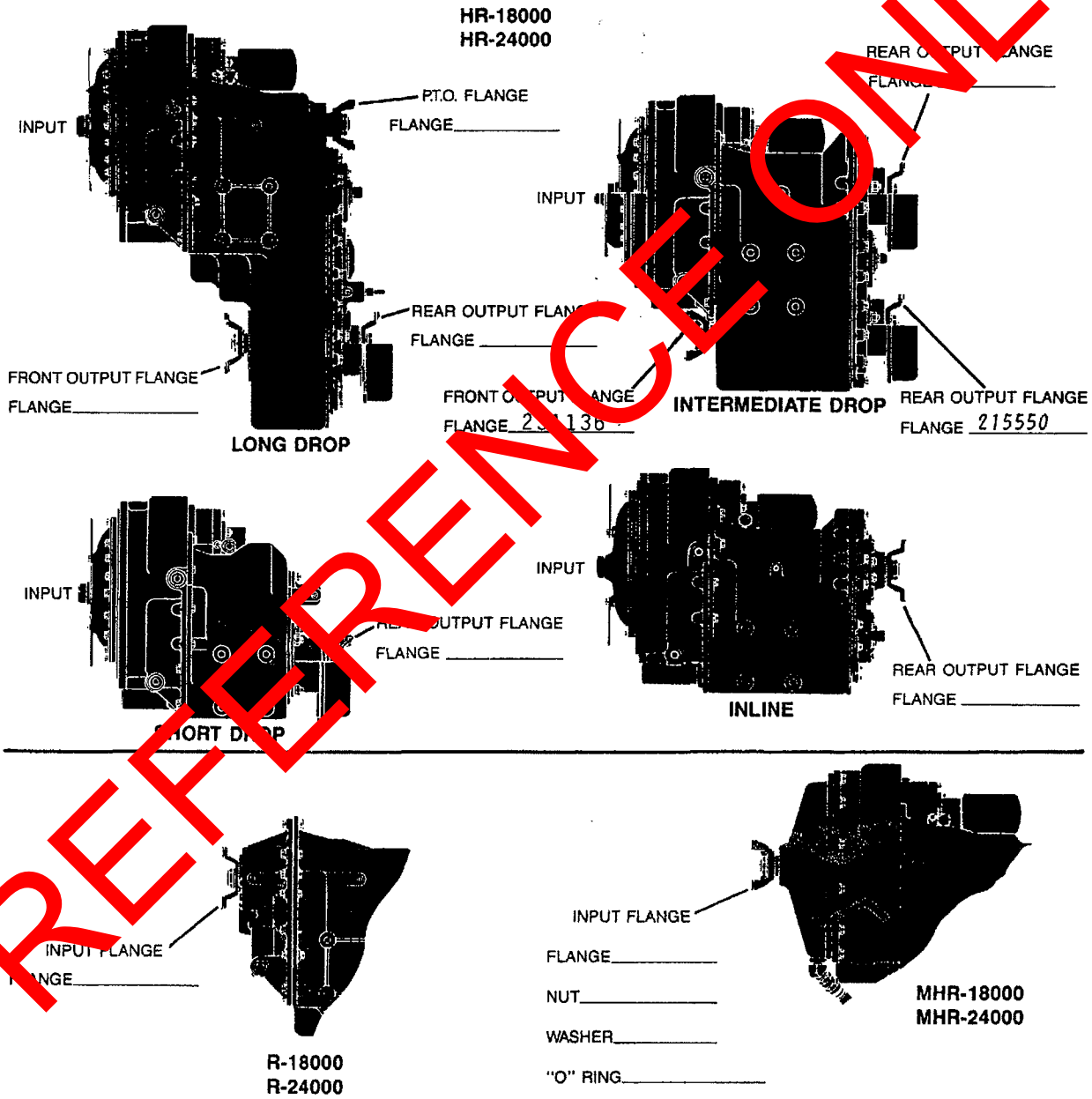


CLARK-HURTH
COMPONENTS

MODEL NO. 12.2HR18312-3
PART NO. 4260215
DATE 15 Feb 94



SPECIAL PARTS SECTION

GRP NO.	ITEM	QTY.	%	PART NO.	DESCRIPTION
18-73	35	1	D	240608	Reverse Clutch Gear & Retaining Ring Ass'y
18-73	36	1	D	240617	Retaining Ring
18-92	29	1	D	241147	Low Shaft Gear, Hub & Retaining Ring Ass'y
18-92	30			240617	Retaining Ring
18-113	32	1	D	240708	3rd. Gear, Hub & Retaining Ring Ass'y
18-113	33	1		240617	Retaining Ring

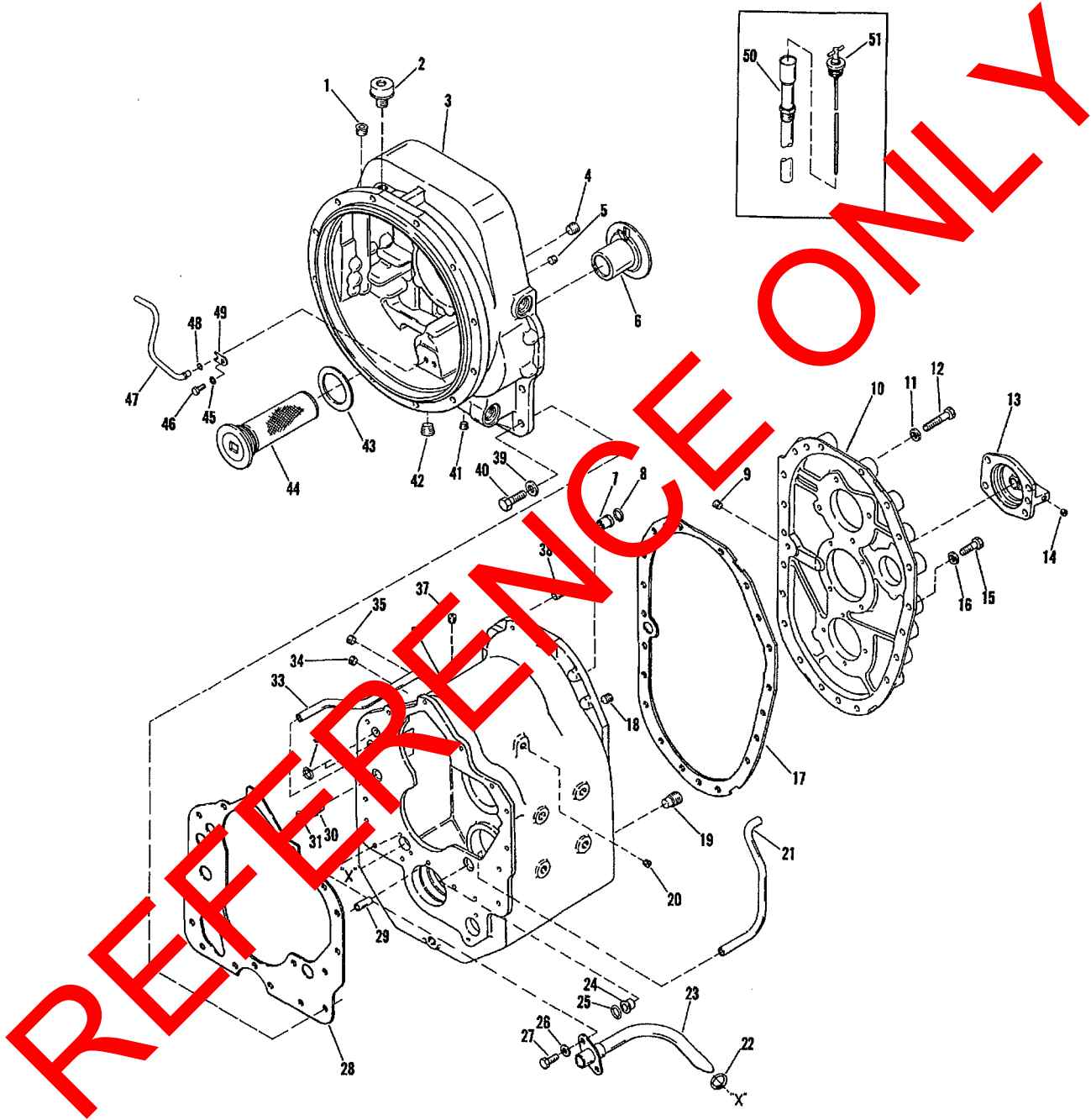
REFERENCE ONLY

% — Parts Stock Recommendation
 AR — As Required
 NI — Not Illustrated

(Group numbers not a serviceable item, reference only).

CLARK

CLARK



Rev. 10 Nov 87
30 April 87

CLARK MODEL: 266125 Group

18000 CONVERTER HOUSING, TRANS. CASE,
& REAR COVER GROUP W/O FRONT INT. DISCONNECT
WITH DIPSTICK, SHORT DROP, MODULATION

<u>ITEM</u>	<u>QTY</u>	<u>PART NO</u>	<u>%</u>	<u>DESCRIPTION</u>
1	1	239245		Pipe Plug
2	1	238535	C	Air Breather
3	1	244698	E	Converter Housing Ass'y. - Incl. Items 47 - 51
4	1	11F-08		Pipe Plug
5	1	239244		Pipe Plug
6	1	234265	E	Converter Housing Sleeve
7	1	222067		Tube Sleeve
8	1	60K-40026	C	Pressure Tube "O" Ring
9	1	239244		Cover Pipe Plug
10	1	244372		Rear Cover & Plug Ass'y. - Incl. Item #9
11	10	26E-07		Rear Cover to Case Screw Lockwasher
12	10	17C-728		Rear Cover to Case Screw
13	1	244601		Low Shaft Rear Bearing Cap Ass'y.-Incl. Item #1
14	1	244602		Plug - Include in Item #13
15	10	17C-728		Rear Cover to Case Screw
16	10	26E-07		Rear Cover to Case Screw Lockwasher
17	1	244787	B	Rear Cover to Case Gasket
18	1	239245		Pipe Plug
19	2	215757		Magnetic Drain Plug
20	1	16F-12		Pipe Plug
21	1	237861		Clutch Lube Tube
22	1	60K-40104	B	Suction Line "O" Ring
23	1	244684		Suction Tube Assembly
24	1	221871		Tube Sleeve
25	1	60K-40026		Pressure Tube "O" Ring
26	2	4E-05		Retainer Screw Lockwasher
27	2	1C-510		Suction Line Retainer Screw

<u>ITEM</u>	<u>QTY</u>	<u>PART NO</u>	<u>%</u>	<u>DESCRIPTION</u>
28	1	244361	B	Converter Housing to Trans. Case Gasket
29	1	214295		Dowel Pin
30	1	222067		Tube Sleeve
31	1	60K-40026		Pressure Tube "O" Ring
32	2	60K-30018	B	Clutch Pressure "O" Ring
33	1	234157		Low Speed Clutch Pressure Tube
34	1	239245		Pipe Plug
35	1	16F-06		Pipe Plug
36	1	244929	E	Trans. Case Ass'y Inc. Items 7,21,22,23, 24,26,27,30,31
37				See Items 50 & 51
38	2	214295		Case to Cover Dowel Pin
39	16	26E-07		Housing to Case Screw Lockwasher
40	16	17C-720		Housing to Case Screw
41	1	239244		Pipe Plug
42	1	11F-08		Pipe Plug
43	1	219373	C	Screen Assembly Gasket
44	1	231390	C	Screen Assembly
45	1	4E-08		Tube Clip Screw Lockwasher
46	1	7-510		Tube Clip Screw
47	1	23741		Lube Bypass Tube
48	1	60K-00016	B	Tube "O" Ring
49	1	37515		Tube Clip
50	1	244366		Dipstick Tube Assembly
51	1	244365		Dipstick

% - Part Stock Recommendation

CLARK

CLARK

**18000 TURBINE SHAFT, STATOR SUPPORT
& OIL BAFFLE GROUP**



Rev. 1 Sept. 89
16 March 83

Rev. 24 June 83

CLARK MODEL: 234402 Group

18000
Turbine Shaft Stator Support,
& Oil Baffle Group

<u>ITEM</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>%</u>	<u>DESCRIPTION</u>
1	1	240617		Retaining Ring - Incl. in Item #2
2	1	240598	D	Turbine Shaft & Ret. Ring Assy.- Incl. Item #1
3	1	239742	C	Turbine Shaft Bearing
4	1	234230		Bearing Locating Washer
5	1	231776	C	Bearing Retaining Ring
6	1	223085	C	Piston Ring
7	1	234229	C	Bearing Snap Ring
8	1	246842		Stator Support
9	6	1C-616		Stator Support Screw
10	6	4E-06		Stator Support Screw Lockwasher
11	1	237375	C	Piston Ring Expander Spring
12	1	237377		Piston Ring
13	1	235093	B	Oil Seal
14	1	244362	E	Oil Baffle Assembly

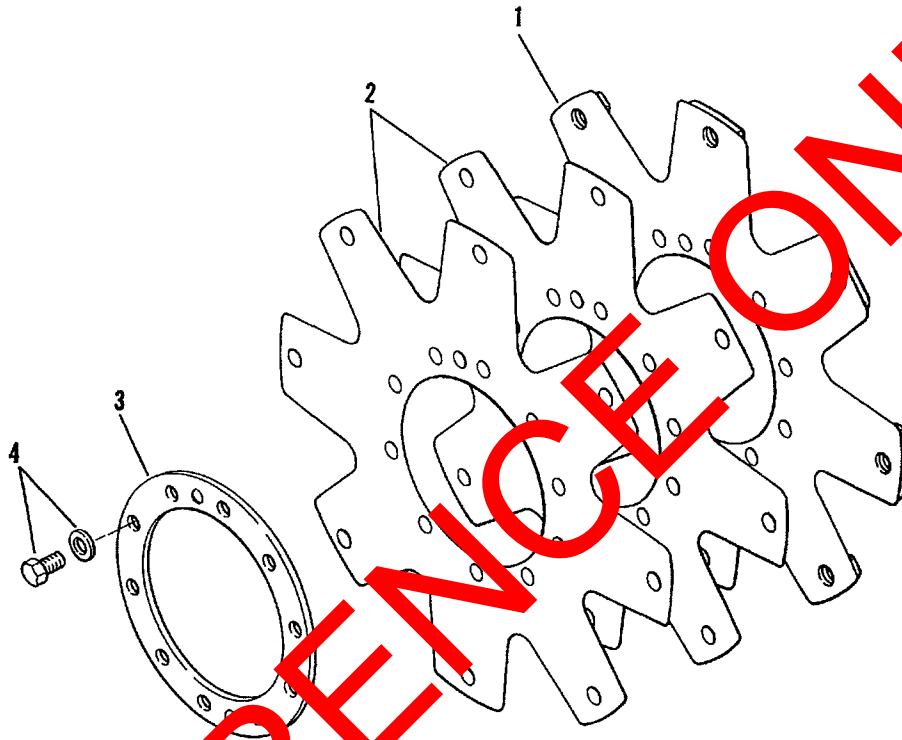
% - Part Stock Recommendation

GRP-18-11 (Rev. 6-83)

CLARK

CLARK

18000 DRIVE PLATE GROUP



rev. 23 OCT. 91
29 March 1983

CLARK MODEL: 234456 Group

18000
Drive Plate Group

<u>ITEM</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>%</u>	<u>DESCRIPTION</u>
1	1	802231	E	Driveplate Assy Kit - Incl. Items 2, 3 & 4
2		N.S.S.		Driveplate - Incl. in Item #1
3	1	246615		Driveplate Backing Ring
4	10	1C-612		Driveplate Mounting Screw
4A	10	4E-6		Driveplate Mounting Screw Washers

N.S.S. - Not Sold Separately

% - Part Stock Recommendation

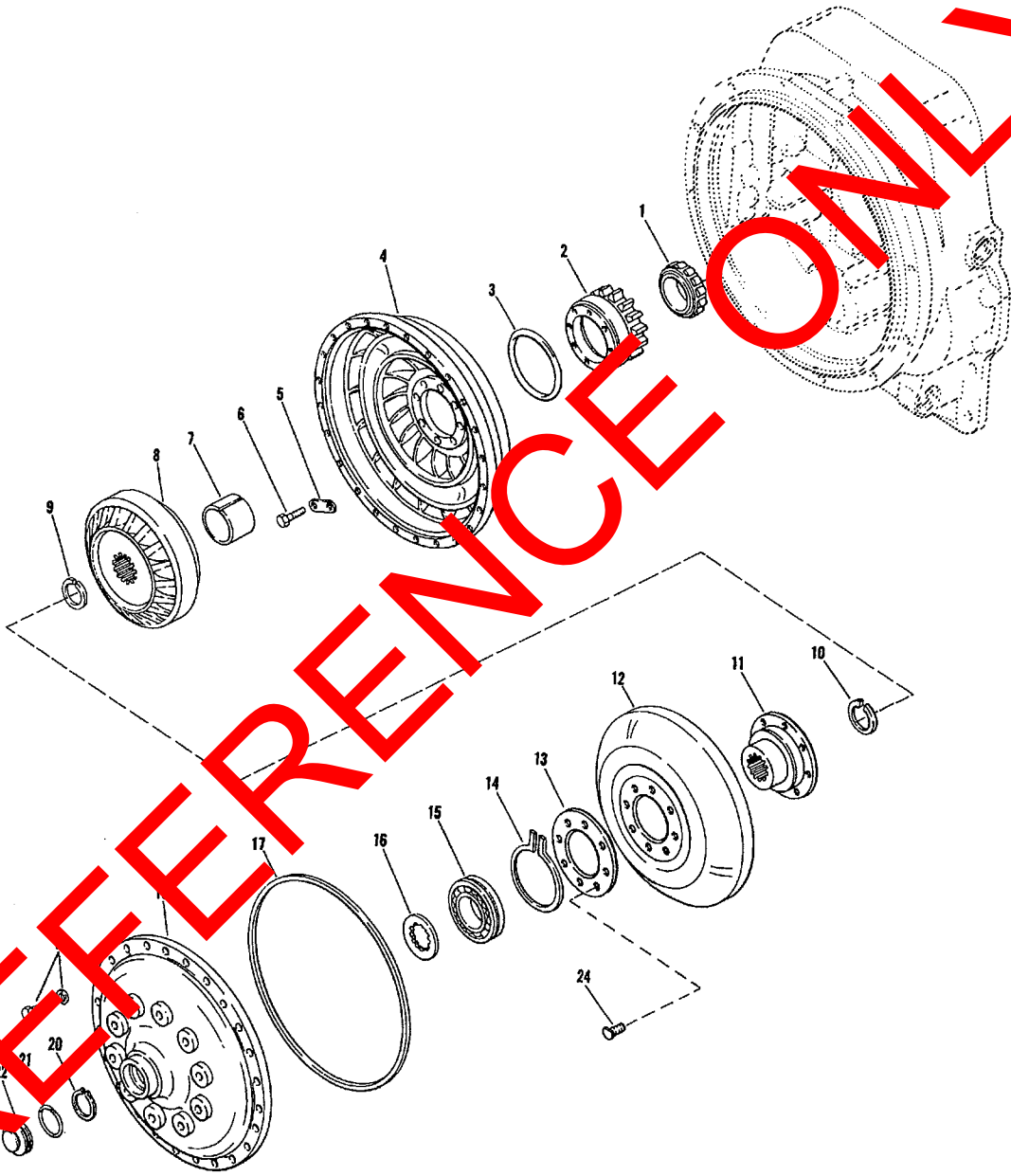
GRP-18-21 (2-83)

REFERENCE ONLY

CLARK

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18000
TORQUE CONVERTER ASSEMBLY
STEEL TURBINE HUB



18000 TORQUE CONVERTER ASSEMBLY
12.2 WHEEL SIZE, STEEL TURBINE HUB

Rev. 25 Feb. 62
CLARK MODEL: 265893 Group

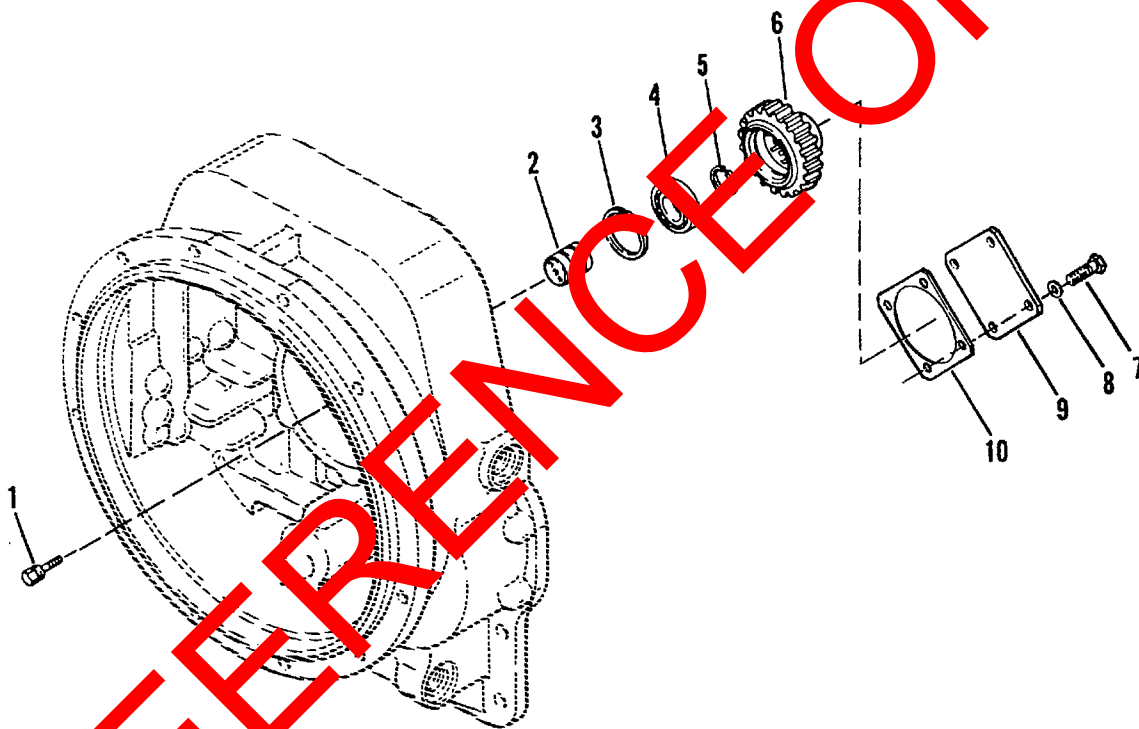
ITEM	QTY	PART NO	%	DESCRIPTION
1	1	231624	C	Impeller Hub Gear Bearing
2	1	236582	D	Impeller Hub Gear
3	1	234973	C	Impeller Hub "O" Ring
4	1	234238	E	Impeller
5	4	234210		Impeller to Hub Screw Lock Washer
6	8	18C-612		Impeller to Hub Screw
7	1	246105		Impeller to Hub Bearing Spacer
8	1	239776	E	Reaction Member
9	1	247476	C	Retaining Ring
10	1	247493	C	Turbine Retaining Ring
11	1	239627	C	Turbine Hub
12	1	239626	E	Turbine
13	1	242851		Turbine to Hub Screw Ring
14	1	234216	C	Turbine Hub Bearing Locating Ring
15	1	234215	C	Turbine Hub Bearing
16	1	235591		Bearing retaining Washer
17	1	232535		Impeller to Cover "O" Ring
18	1	802041	C	Impeller Cover - Include Item #23
19	24	233121		Impeller to Cover Screw & Lockwasher
20	1	247493		Turbine Retaining Ring
21	1	80K-30114	B	Impeller Cover Bore Plug "O" Ring
22	1	223015		Bore Plug
23	1	246354	C	Bore Plug Retaining Ring
24	12	242046		Turbine to Hub Screw

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18000

AUXILIARY PUMP DRIVE GROUP



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GRP-18-41 (Rev. 5-86)

DATE: 25 APRIL 88
CLARK MODEL: 234457 Group

18000
PERM PUMP COVER GROUP
LESS AUXILIARY PUMP DRIVE

<u>ITEM</u>	<u>QTY</u>	<u>PART NO</u>	<u>%</u>	<u>DESCRIPTION</u>
1 thru 6				Not Used On This Model
7	2	1C-816		Pump Mtg. Cover Capscrew
8	2	4E-08		Pump Mtg. Cover Capscrew Lockwasher
9	1	3614642		Pump Mtg. Cover
10	1	3614643		Pump Hole Cover Gasket

% - Part Stock Recommendation

GRP 18-41 (Rev. 5-86)

Page -1-

CLARK

18000 CHARGING PUMP DRIVE GROUP

CLARK



18000
Charging Pump Drive Group

<u>ITEM</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>%</u>	<u>DESCRIPTION</u>
1	2	1C-620		Bearing Support Screw
1A	2	4E-6		Bearing Support Screw Lockwasher
2	1	234908	C	Bearing Locating Ring
3	1	234327	D	Pump Drive Bearing Support
4	1	223922	C	Bearing Retaining Ring
5	1	247584	C	Pump Drive Gear Bearing
6	1	234908	C	Bearing Locating Ring
7	1	236584	D	Pump Drive Gear
8	1	10J-08		Stub Shaft Lock Ball
9	1	234248	D	Idler Gear Stub Shaft
10	1	234908		Bearing Locating Ring
11	1	223878	C	Bearing Retaining Ring
12	1	238222	C	Idler Stub Shaft Bearing
13	1	236583		Pump Drive Idler Gear
14	1	223878		Idler Gear Bearing Retaining Ring
15	1	234908		Idler Gear Bearing Locating Ring

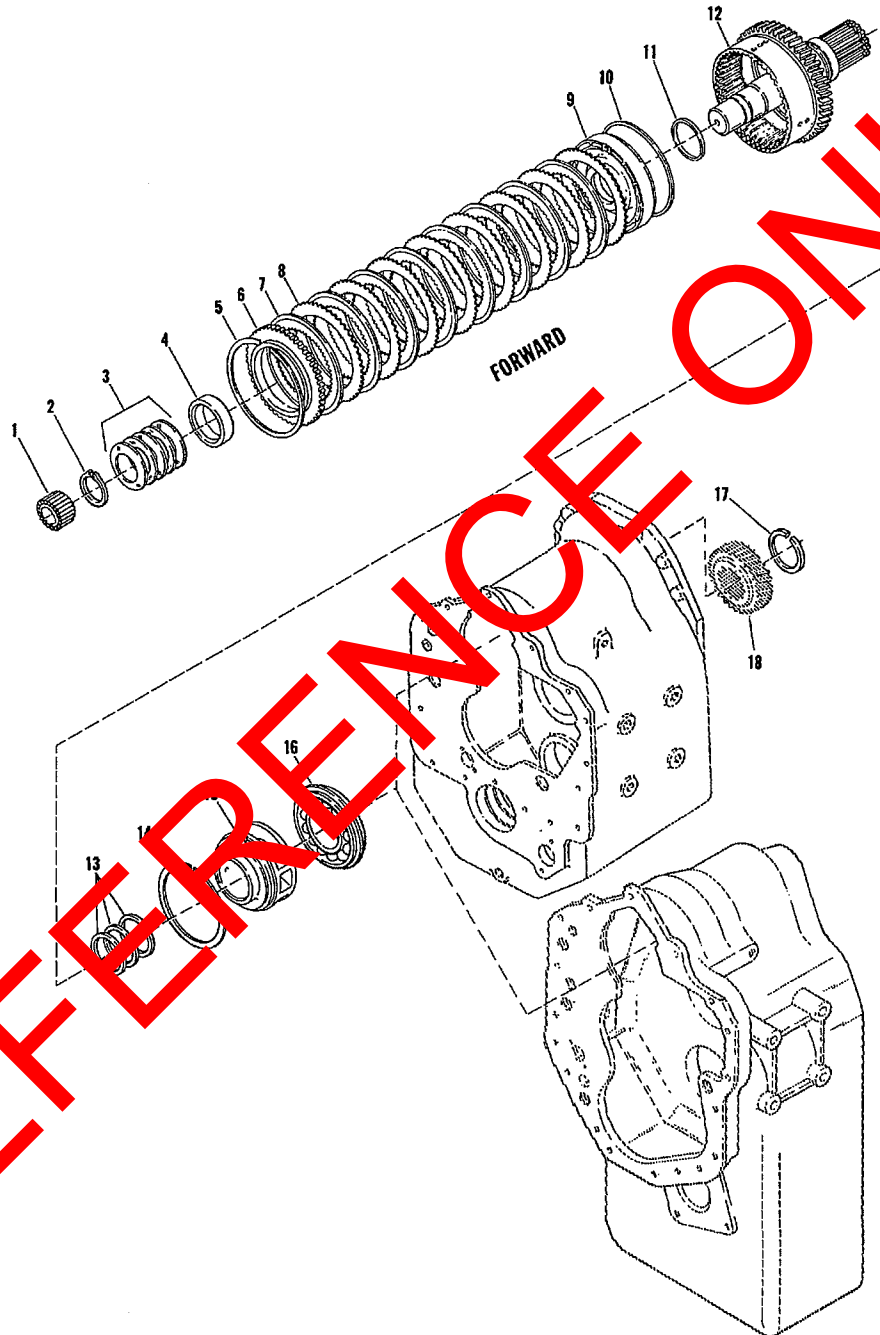
% - Part Stock Recommendation

GRP-18-51 (Rev. 10/87)

CLARK

CLARK

18000 FORWARD SHAFT GROUP



Rev. 10 Aug 92
Rev. 10 Dec 91

14 March 84

CLARK MODEL: 237533 Group

18000

Forward Shaft Group
Inline

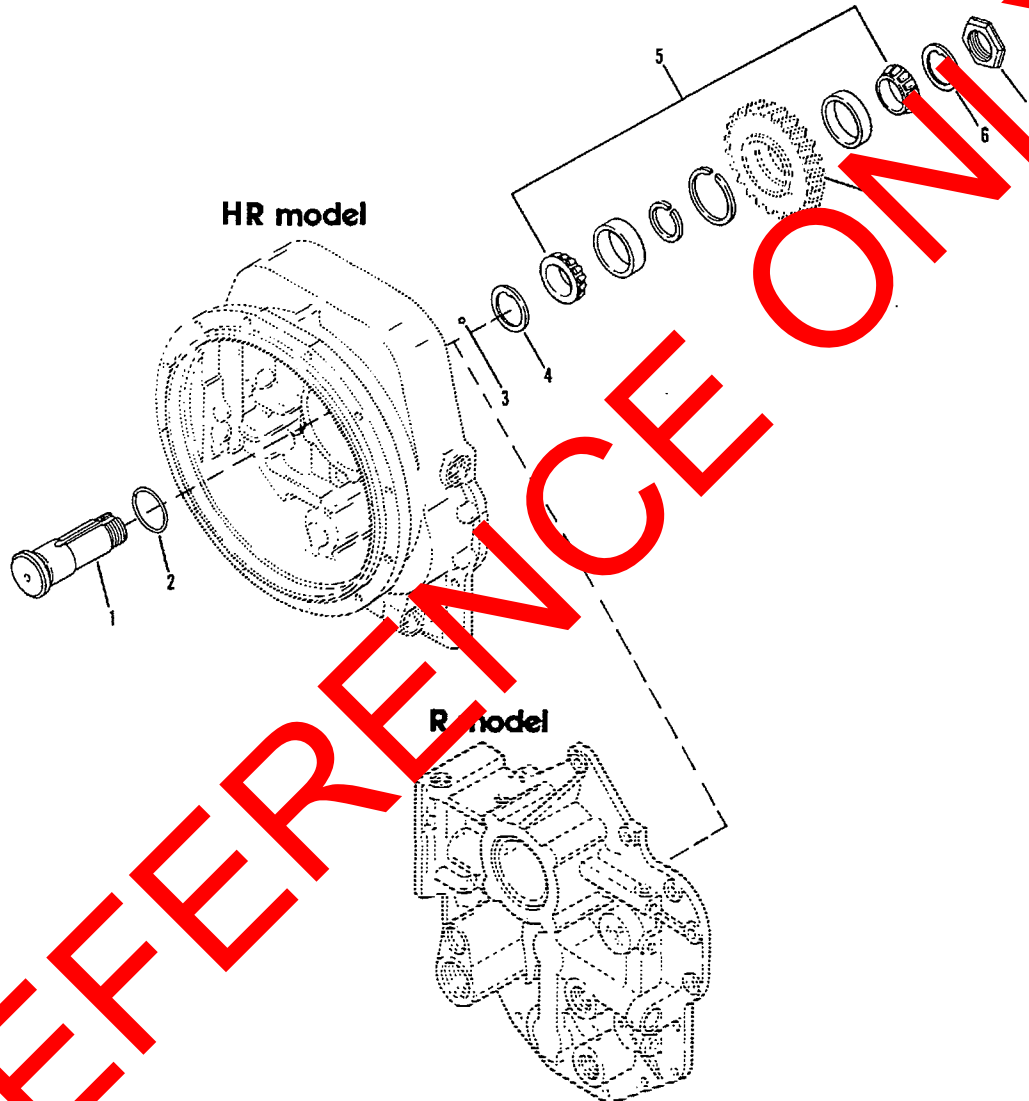
<u>ITEM</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>%</u>	<u>DESCRIPTION</u>
1	1	235763	C	Forward Shaft Pilot Bearing
2	1	237669		Spring Retaining Snap Ring
3	1	247656		Piston Return Belleville Spring Assembly. (Includes 5 Disc Springs)
4	1	237442		Piston Return Spring Spacer
5	1	234111	D	Backing Plate Snap Ring
6	1	236847		Clutch Disc Backing Plate
7	8	237016	C	Clutch Inner Disc
8	8	234109	C	Clutch Outer Disc
9	1	237450	D	Clutch Piston
10	1	237032	B	Clutch Piston Ring - Outer
11	1	234113		Clutch Piston Seal - Inner
12	1	237459	E	Forward Shaft, Drum & Plug Assembly
13	4	242651	B	Forward Shaft Piston Ring
13A	4	237378		Piston Ring Expander Spring
14	1	235764	C	Piston Ring Sleeve Retaining Ring
15	1	241037	D	Piston Ring Sleeve
16	1	241829	C	Forward Shaft Rear Bearing
17				Not Used On This Model
18				Not Used On This Model

% - Part Stock Recommendation

CLARK

**18000
REVERSE IDLER GROUP**

CLARK



27 Jan 87

CLARK MODEL: 265424 Group

18000

REVERSE IDLER GROUP

<u>ITEM</u>	<u>QTY</u>	<u>PART NO</u>	<u>%</u>	<u>DESCRIPTION</u>
1	1	242872	D	Reverse Idler Shaft
2	1	60K-40120		Idler Shaft "O" Ring
3	1	10J-10		Idler Shaft Lockball
4	1	238911		Reverse Idler Gear Brg. Thrust Plate
5	1	247664		Reverse Idler Gear Bearing Assembly
6	1	238911		Reverse Idler Gear Brg. Thrust Plate
7	1	201700		Bearing Retaining Plate Nut
8	1	238887	D	Reverse Idler Gear (37T)

% - Part Stock Recommendation

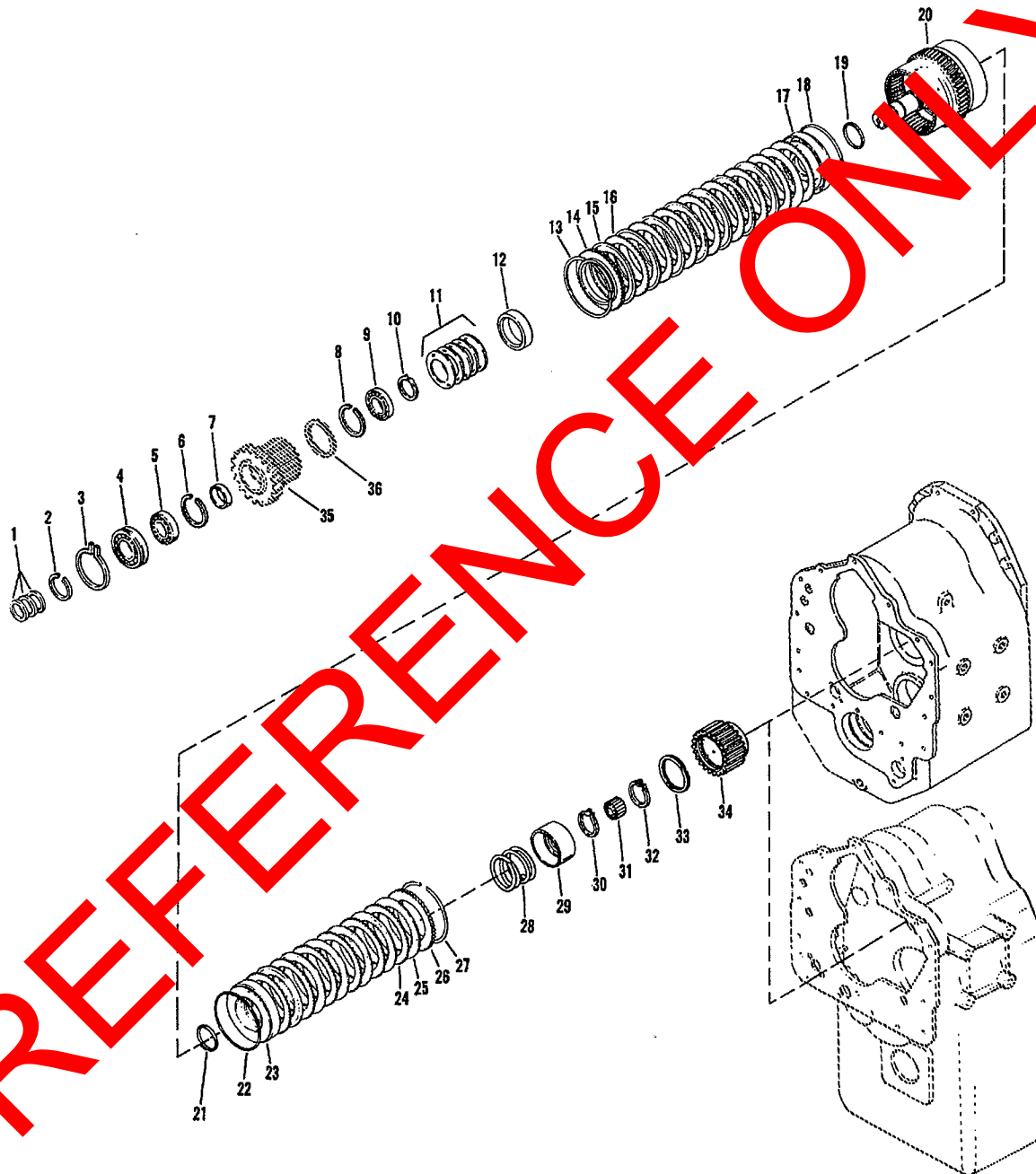
Grp-18-85 Rev. 1-89

Page -1-

CLARK

**18000
REVERSE & 2nd SHAFT GROUP
3 SPEED**

CLARK



REV. 4 MAR. 83
18 Jan. 84

CLARK MODEL: 237525 Group

18000
Rev. & 2nd Shaft Group
- Bronze Plates

<u>ITEM</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>%</u>	<u>DESCRIPTION</u>
1	3	248424	B	Reverse & 2nd Shaft Piston Ring
1A	3	248425		Piston Ring Expander Spring
2	1	247949	C	Front Bearing Retaining Ring
3	1	230889	C	Front Bearing Snap Ring
4	1	223349	C	Reverse & 2nd Shaft Front Bearing
5	1	233389	C	Clutch Driven Gear Bearing
6	1	234141	C	Bearing Retaining Ring
7	1	234304	D	Clutch Driven Gear Bearing Spacer
8	1	234141		Bearing Retaining Ring
9	1	230829		Clutch Driven Gear Bearing
10	1	237669	C	Spring Retainer Snap Ring
11	1	247656		Piston Return Belleville Springs Ass'y. - (Includes Disc Springs)
12	1	237442		Piston Return Spring Spacer
13	1	234111		Backing Plate Snap Ring
14	1	236847		Clutch Disc Backing Plate
15	8	237016		Clutch Inner Disc
16	8	234109		Clutch Outer Disc
17	1	237450		Clutch Piston
18	1	237012		Outer Clutch Piston Seal
19	1	234113		Inner Clutch Piston Seal
20	1	242369	E	Rev. & 2nd Shaft, Drum & Plug Assembly
21	1	234113		Inner Clutch Piston Seal
22	1	237032		Outer Clutch Piston Seal
23	1	236178		Clutch Piston
24	6	234109		Clutch Outer Disc
25	6	237016		Clutch Inner Disc

CLARK MODEL: 237525 Group

<u>ITEM</u>	<u>QTY</u>	<u>PART NO</u>	<u>%</u>	<u>DESCRIPTION</u>
26	1	236847		Clutch Disc Backing Plate
27	1	234111		Backing Plate Snap Ring
28	1	235960		Piston Return Spring
29	1	235959		Spring Retainer
30	1	234350		Spring Retainer Snap Ring
31	1	233065	C	Rev. & 2nd Shaft Rear Bearing
32	1	234347	C	2nd Clutch Disc Hub Snap Ring
33	1	240617		Retaining Ring - Incl. in Item #34
34	1	240626	D	2nd Clutch Disc Hub & Ret. Ring Assy. Incl. Item #33
35			D	Rev. Clutch Gear & Retaining Ring Assy. Incl. Item #36 - See Special Parts Section
36				Retaining Ring - Incl. in Item 35 - See Special Parts Section

% - Part Stock Recommendation

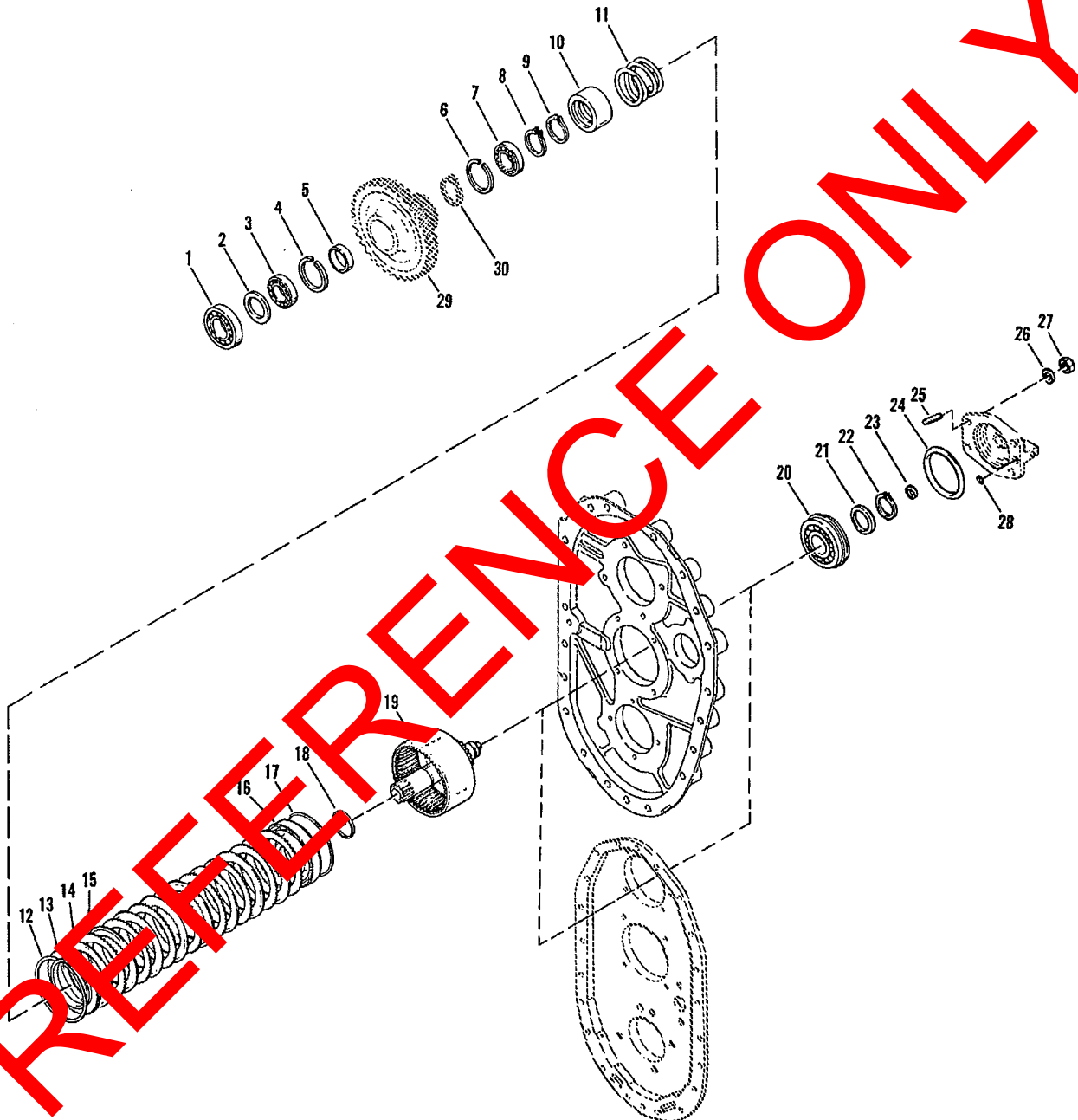
GRP-1873

Rev. 9-87

CLARK

18000
LOW SPEED SHAFT GROUP
3 SPEED

CLARK



12 Oct. 83

CLARK MODEL: 237629 Group

18000
Low Speed Shaft Group
3 Speed - Inline

<u>ITEM</u>	<u>QTY.</u>	<u>PART NO</u>	<u>%</u>	<u>DESCRIPTION</u>
1	1	225605	C	Low Speed Clutch Shaft Front Bearing
2	1	234145	D	Front Bearing Spacer
3	1	230885	C	Low Speed Gear Bearing
4	1	223964	C	Low Speed Gear Bearing Locating Ring
5	1	234305	D	Low Speed Gear Spacer
6	1	223964		Low Speed Gear Bearing Locating Ring
7	1	230885		Low Speed Gear Bearing
8	1	234347		Low Speed Gear Bearing Retaining Ring
9	1	234350		Spring Retainer Snap Ring
10	1	235959		Spring Retainer
11	1	235960		Piston Return Spring
12	1	234111	D	Backing Plate Snap Ring
13	1	236847	E	Clutch Disc Backing Plate
14	8	234230	C	Clutch Inner Disc
15	8	234108	C	Clutch Outer Disc
16	1	236130	D	Clutch Piston
17	1	237002	B	Outer Clutch Piston Ring
18	1	234113	B	Inner Clutch Piston Seal
19	1	237211	E	Low Clutch Shaft Drum & Bleed Valve Assy.
20	1	239741	C	Low Speed Shaft Rear Bearing
21	1	234230		Rear Bearing Support Washer
22	1	234347		Rear Bearing Retaining Ring
23	1	234130	B	Low Shaft Piston Ring
24	1	60K-40420	B	Rear Bearing Cap "O" Ring

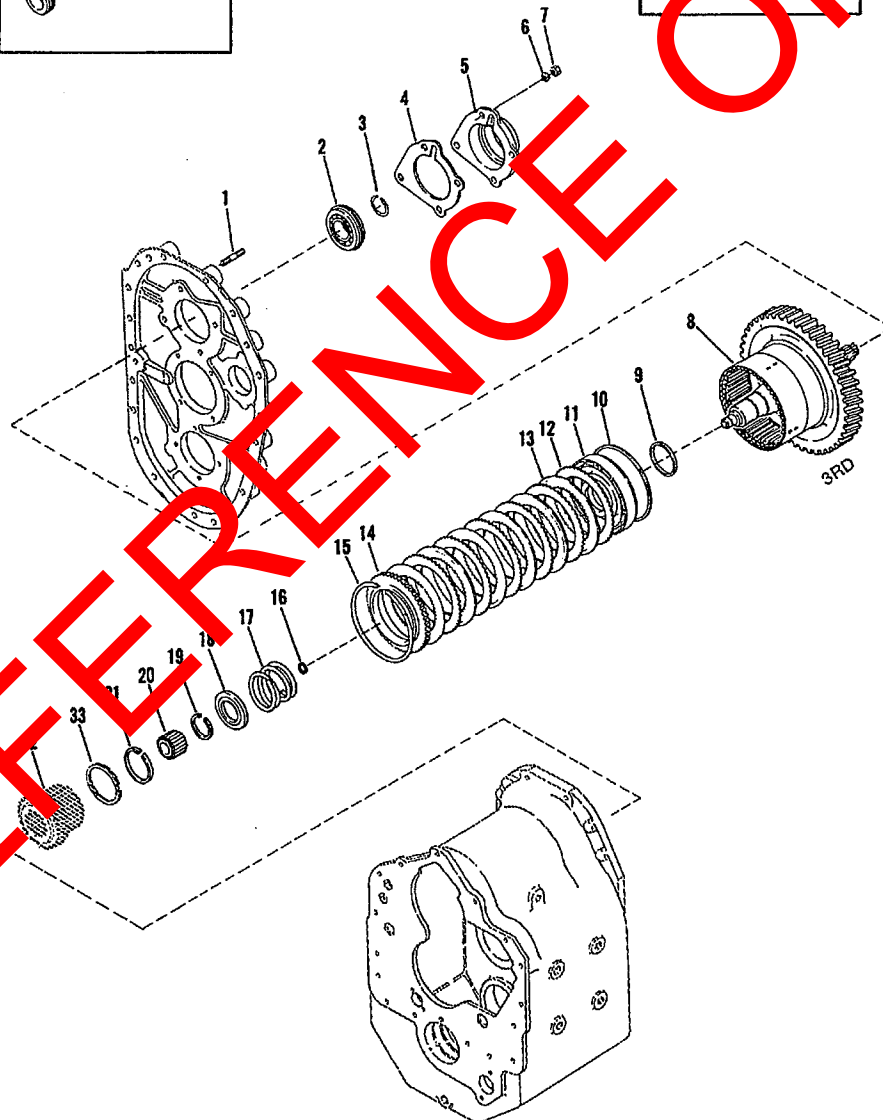
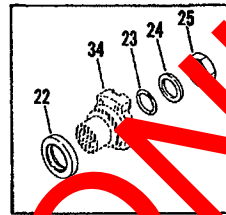
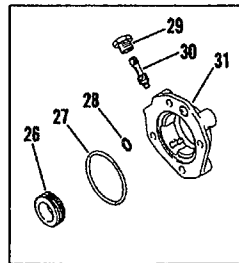
CLARK MODEL: 237629 Group

<u>ITEM</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>%</u>	<u>DESCRIPTION</u>
25	4	247988		Bearing Cap Stud
26	4	4E-07		Bearing Cap Stud Lockwasher
27	4	62D-07		Bearing Cap Stud Nut
28	1	60K-30012	B	Bearing Cap "O" Ring
29			D	Low Shaft Gear, Hub & Ret. Ring Assy. - Incl. Item #30 - See Special Parts Section
30				Retaining Ring - Incl. in Item #29. See Special Parts Section

GRP-18-92 (Rev. 9-87)

CL

**18000
3RD SHAFT CLUTCH GROUP
INTERMEDIATE DROP**



Rev 30 April 92
13 Jan 88

18000
3RD SHAFT CLUTCH GROUP
3 SPEED SHORT DROP
FOR DROPPED OUTPUT

CLARK MODEL: 265984 Group

<u>ITEM</u>	<u>QTY</u>	<u>PART NO</u>	<u>%</u>	<u>DESCRIPTION</u>
1	4	231728		3rd Shaft Rear Bearing Cap Stud
2	1	225602	C	3rd Shaft Rear Bearing
3	1	247949	B	3rd Shaft Rear Brg. Retaining Ring
4	1	240299		3rd Shaft Bearing Cap
5	1	240300		3rd Shaft Rear Brg. (Closed End)
6	4	4E-06		Bearing Cap Stud Lockwasher
7	4	62D-06		Bearing Cap Stud Nut
8	1	244741	E	3rd Clutch Shaft, Drum & Hub Assembly
9	1	234113		Inner Clutch Piston Seal
10	1	237032		Outer Clutch Piston Seal
11	1	236178		Clutch Piston Assembly
12	6	234109		Clutch Outer Disc
13	6	237016		Clutch Inner Disc
14	1	236847		Clutch Disc Backing Plate
15	1	234111		Backing Plate Snap Ring
16	1	234130	B	3rd Shaft Piston Ring
17	1	205960		Piston Return Spring
18	1	235299		Spring Retainer
19	1	234350		Spring Retainer Snap Ring
20	1	234132	C	Pilot Bearing
21	1	238034	C	3rd Gear & Hub Retainer Ring
22 thru 31				Not Used On This Model
32				3rd Gear & Hub Assembly - See Special Parts Section

CLARK MODEL: 265984Group

<u>ITEM</u>	<u>QTY</u>	<u>PART NO</u>	<u>8</u>	<u>DESCRIPTION</u>
33				Retaining Ring - Incl. in Item 32 - See Special Parts Section
34				Not Used On This Model

REFERENCE ONLY

8 - Part Stock Recommendation

GRP 18-113

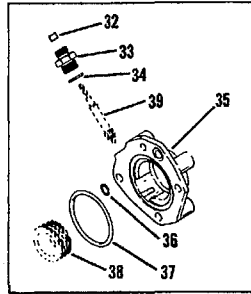
9-87

Page -2-

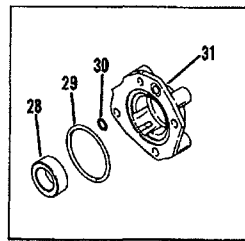
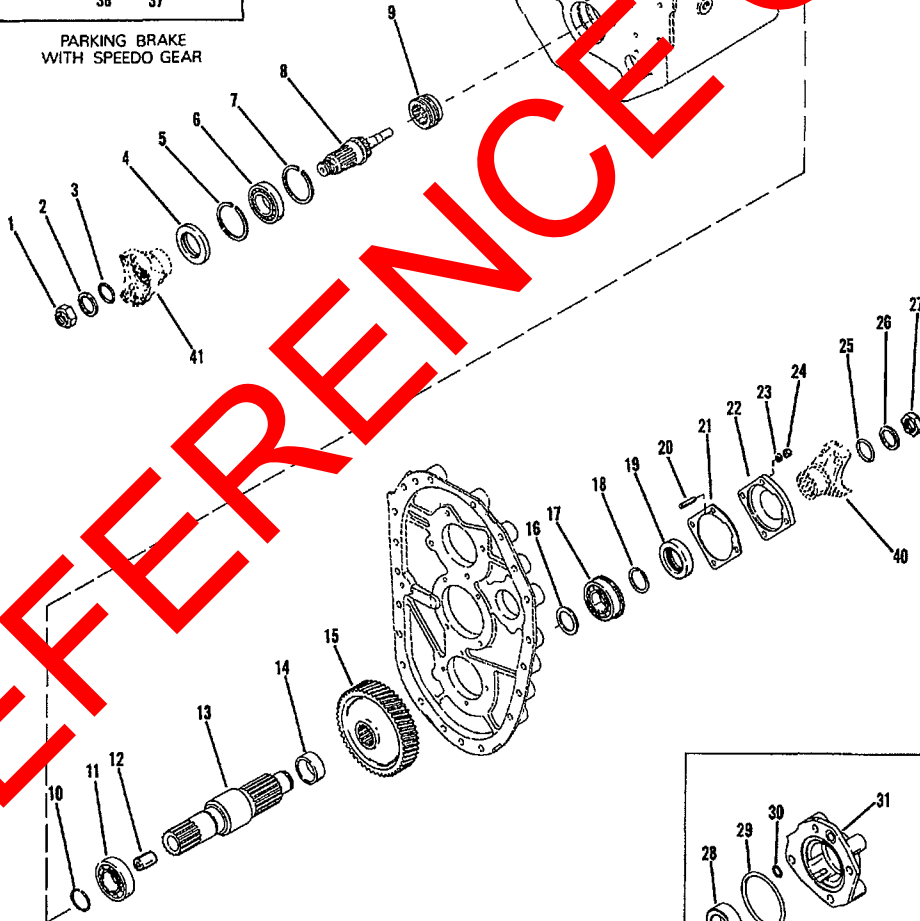
CLARK

CLARK

18000
OUTPUT SHAFT GROUP
SHORT DROP



PARKING BRAKE
WITH SPEED GEAR



PARKING BRAKE
LESS SPEED GEAR

REV 15 Feb 94

20 Mar 90

CLARK MODEL: 267206 Group

18000 OUTPUT SHAFT GROUP

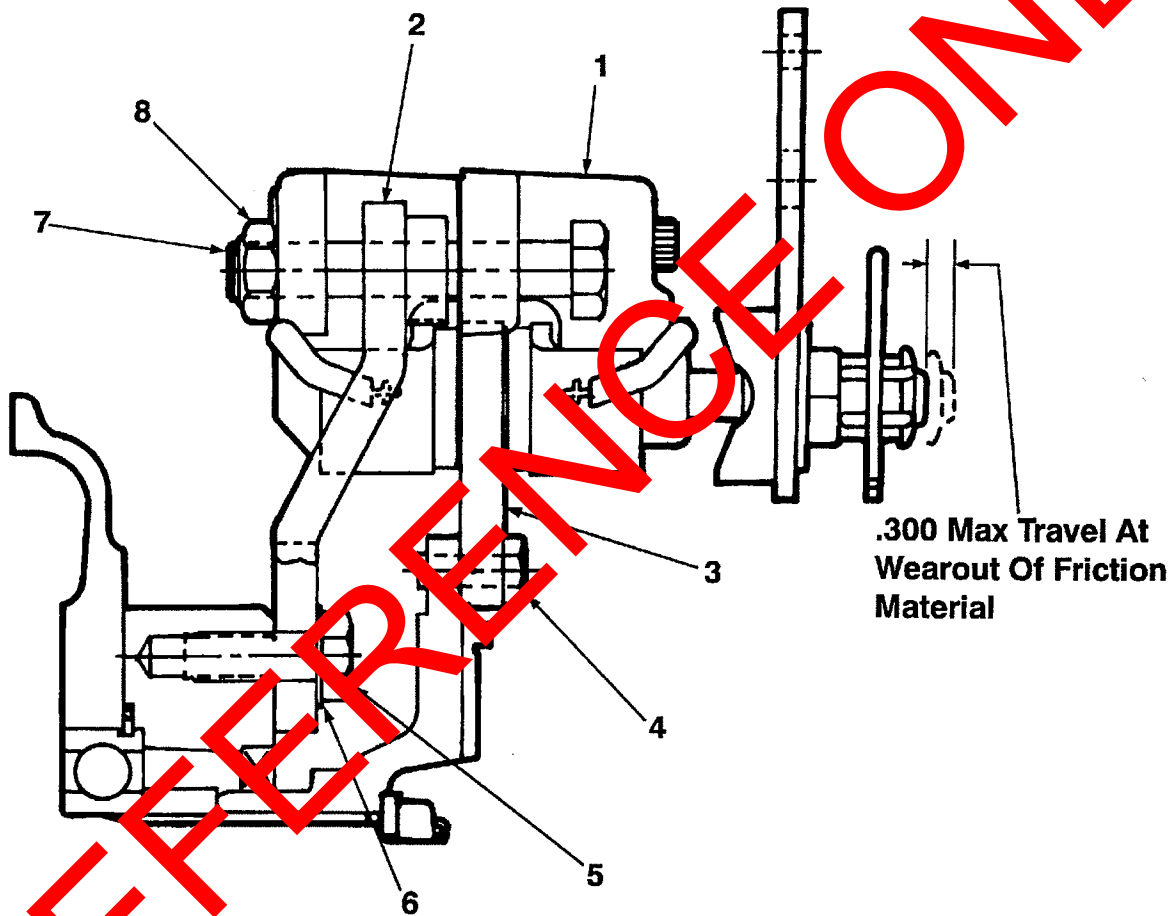
INT. DROP, 3 SPEED

W/ BRAKE, LESS SPEEDO 4 WHEEL DRIVE

ITEM	QTY	PART NO	#	DESCRIPTION
1	1	222960		Flange Nut
2	1	222179		Flange Washer
3	1	60K-60116	B	Flange "O" Ring
4	1	230954	B	Output Oil Seal
5	1	223901	C	Bearing Retainer Ring
6	1	225825	C	Bearing
7	1	223901		Bearing Retainer Ring
8	1	237256	D	Disconnect Shaft
9	1	244699	D	Drive Coupling
10	2	231776		Output Shaft Bearing & Drive Coupling Snap Ring
11	1	225605	C	Output Shaft Front Bearing
12	1	225408		Output Shaft Bushing - Inc. in Item # 13
13	1	244376	D	Output Shaft & Bushing Ass'y - Incl. Item # 12
14	1	235910		Output Gear Spacer
15	1	244742	D	Output Shaft Gear (48T)
16	1	237842		Gear Thrust Washer
17	1	225902	C	Output Shaft Rear Bearing
18				Not Used On This Model
19	1	235757		Output Shaft Rear Brg. Cap Oil Seal
20	4	233903		Bearing Cap Stud
21				Not Used On This Model
22				See Item # 31
23	4	4E-09		Bearing Cap Stud Lockwasher
24	4	62D-09		Bearing Cap Stud Nut
25	1	60K-40112		Flange "O" Ring
26	1	102745		Flange Washer

<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>%</u>	<u>DESCRIPTION</u>
27	1	216058		Flange Nut
28	1	234927		Bearing To Flange Spacer
29	1	60K-40328		Output Brg. Cap "O" Ring
30	1	60K-30022		Output Brg. Cap "O" Ring
31	1	236283		Output Shaft Rear Brg. Cap
32 thru 39				Not Used On This Model
40				Brake Flange - See Front Sheet
41			D	Output Flange - See Front Sheet

CALIPER DISC BRAKE



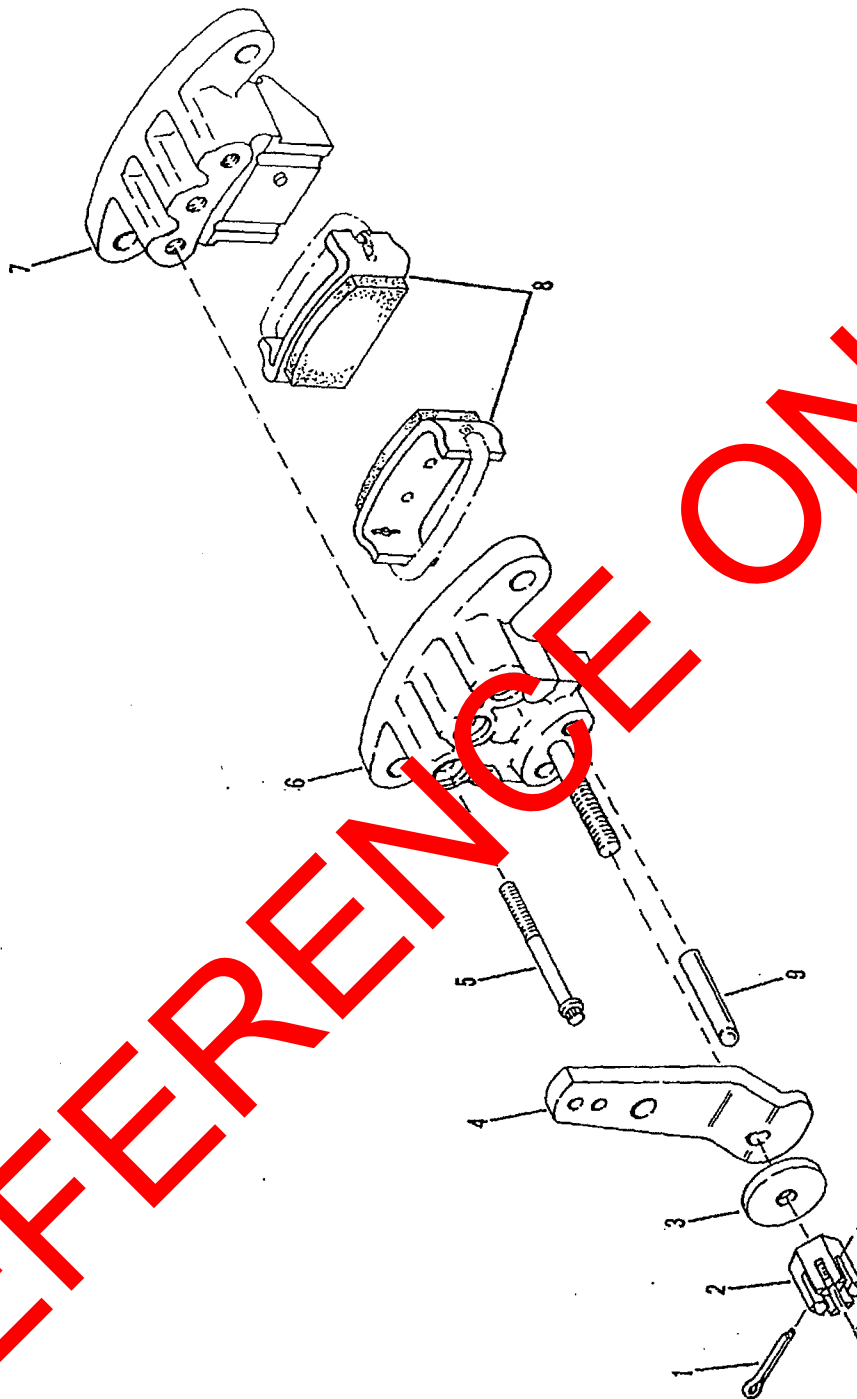
CALIPER DISC BRAKE ASSEMBLY

GROUP 266922

<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>%</u>	<u>DESCRIPTION</u>
1	1	246319	C	Caliper Parking Brake - See Parts List
2	1	248238	E	Mounting Bracket Assembly
3	1	244770	C	Brake Disc
4	6	18C-616H		Disc To Flange Screw
5	4	17C-924H		Bracket To Bearing Cap Screw
6	4	27E-09H		Bracket To Bearing Cap Screw Washer
7	2	18C-1064H		Caliper To Bracket Screw
8	2	66D-10H		Caliper To Bracket Screw Nut

% - Part Stock Recommendation

REFERENCE ONLY



GRP-18-172

3-88

CLARK MODEL: 4 April 1989
246319 Group

CALIPER PARKING BRAKE ASSEMBLY

<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>%</u>	<u>DESCRIPTION</u>
1	1	N.S.S.		Part of Item #10
2	1	N.S.S.		Part of Item #10
3	1	N.S.S.		Part of Item #10
4	1	N.S.S.		Part of Item #10
5	3	N.S.S.		Part of Item #10
6	1	N.S.S.		Part of Item #10
7	1	N.S.S.		Part of Item #10
8	1	840619	B	Disc Brake Relining Kit
9	2	N.S.S.		Part of Item #10
10	1	246319	E	Parking Brake Assembly-Include Items 1 thru 9

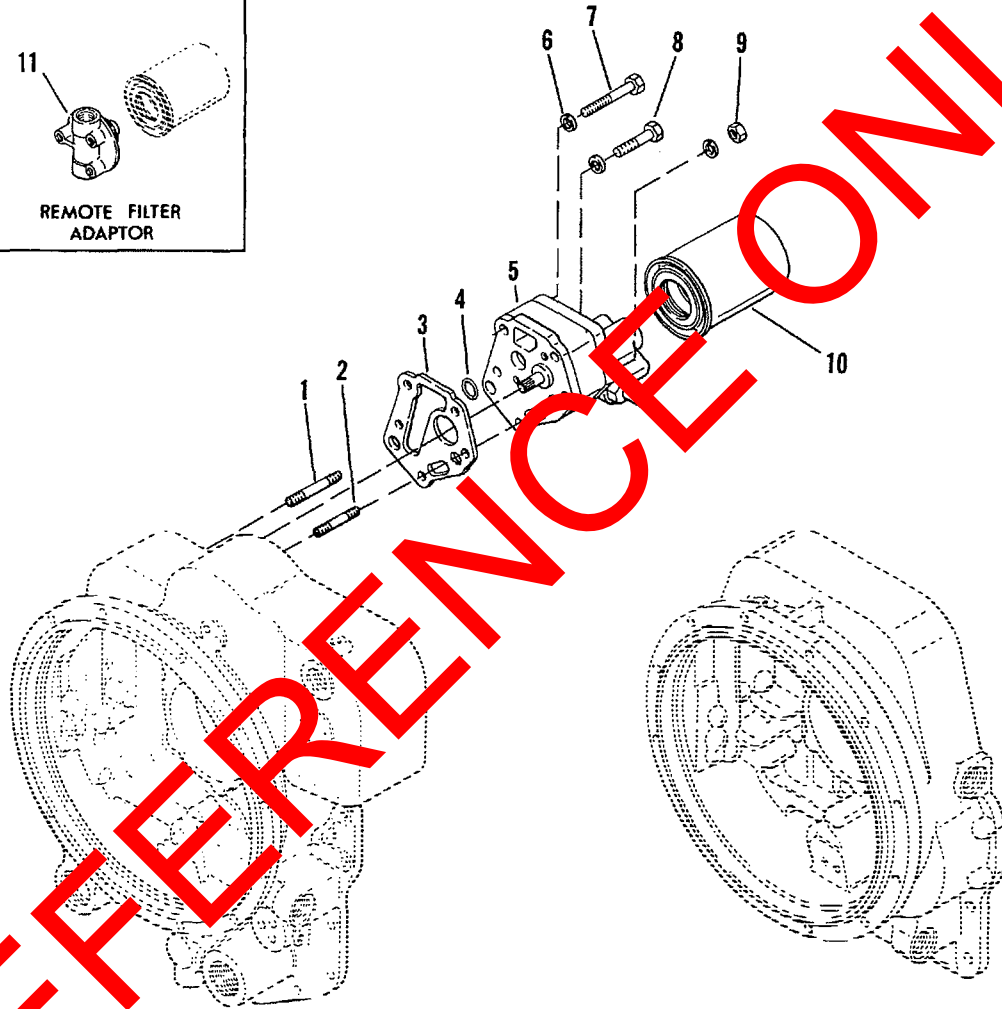
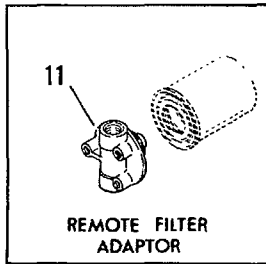
% - Part Stock Recommendation

N.S.S. - Not Sold Separately

CLARK

CLARK

18000 CHARGING PUMP & FILTER ASSEMBLY GROUP



29 March 1983
CLARK MODEL: 237528 Group

18000
CHARGING PUMP &
FILTER ASSY. GROUP

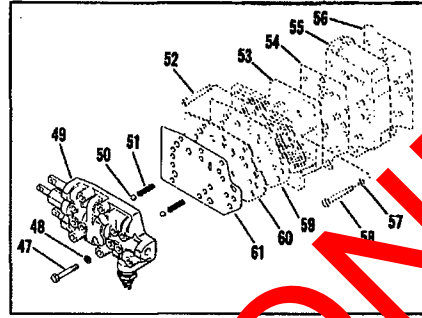
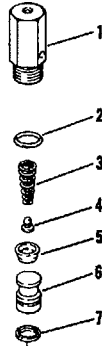
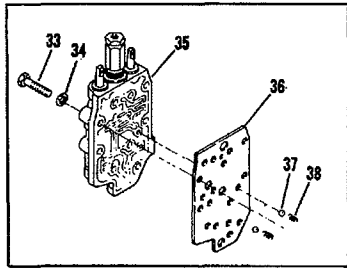
<u>ITEM</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>%</u>	<u>DESCRIPTION</u>
1	1	238899		Pump Mounting Stud
2	1	238900		Pump Mounting Stud
3	1	235283	B	Pump Assembly to Conv. Housing Gasket
4	1	60K-30018	B	"O" Ring
5	1	237454	D	Charging Pump Assembly
6	5	4E-07		Pump Mounting Screw Lockwasher
7	1	1C-772		Pump Mounting Screw
8	2	1C-764		Pump Mounting Screw
9	2	62D-07		Pump Mounting Stud Nut
10	1	247050		Filter Assembly
11				Not used on this Model

% - Part Stock Recommendation
GRP-18-131 (2-83)

CLARK

CLARK

18000 HYDRAULIC CONTROL VALVE ASSEMBLY GROUP



ROTATED VALVE

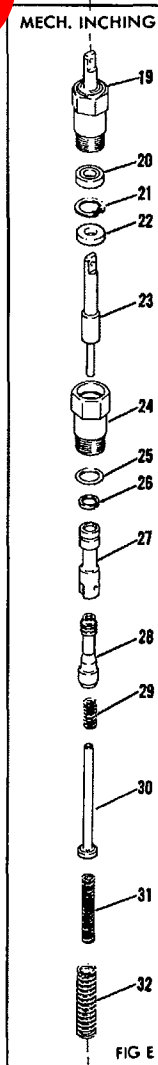
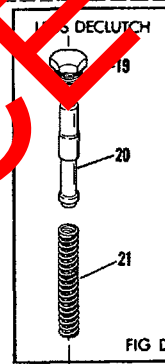
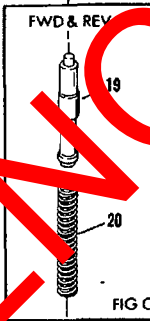
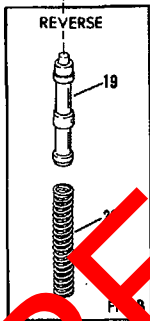
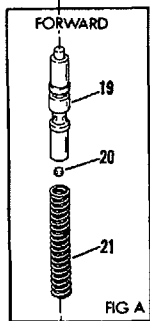
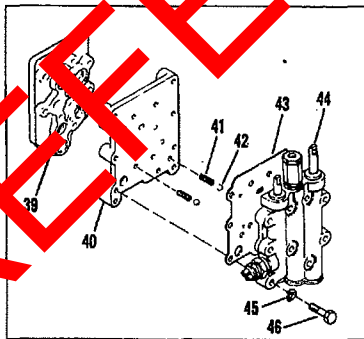
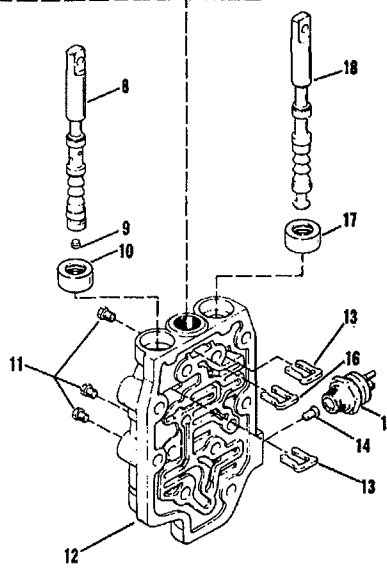


FIG E



REMOTE VALVE



HYDRAULIC DECLUTCH

Rev. 26 March 86
15 March 1984

CLARK MODEL: 237543 Group

18000
3 Speed
Control Valve Group
W/Hyd. Declutch Fwd-Rev.

<u>ITEM</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>%</u>	<u>DESCRIPTION</u>
1	1	240005		Hydraulic Actuator Assy-Incl. Items 1 thru 7
2	1	25K-30022	B	Piston Housing "O" Ring
3	1	802049	E	Balance Spring & Pin Kit - Incl. Item 4
4		N.S.S.		Spring Retainer Pin - Incl. in Item 3
5	1	227881	B	Piston Seal
6	1	240002	D	Piston
7	1	234186	E	Glyd. Ring Assy.
8	1	234167	E	Speed Selector Spool & Plug Assy-Incl. Item 9
9	1	239243		Plug - Incl. in Item 8
10	1	234650		Oil Seal
11	4	40K-02		Pipe Plug
12	1	236737	D	Control Valve Housing Assy-Incl. Items 8 thru 15, 17, 18
13	2	234177		Valve Spool Stop
14	1	233779		Switch Actuating Pin
15	1	233778	C	Neutral Switch
16	1	234177		Valve Spool Stop
17	1	234650		Oil Seal
18	1	234169	E	Forward & REverse Valve Spool
19	1	234185	E	Valve Spool - Fig. "C"
20	1	234181	E	Control Valve Spring - Figure "C"
21 thru 32				Not Used On This Model
33	9	1C-660		Valve to Converter Housing Screw

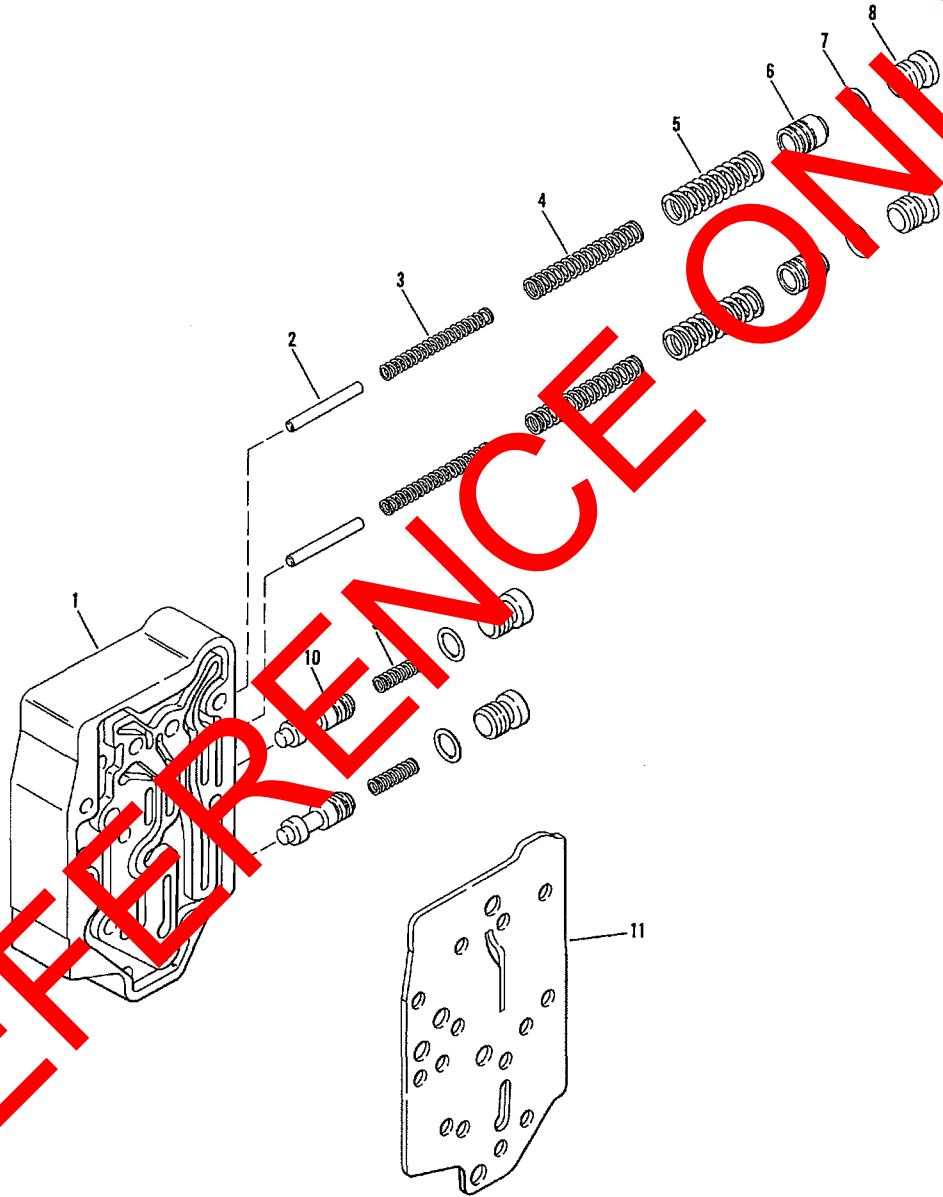
CLARK MODEL: 237543 Group

<u>ITEM</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>%</u>	<u>DESCRIPTION</u>
34	9	4E-06		Valve to Converter Housing Screw Lock-washer
35	1	234427		Control Valve Assy-Incl. Items 1, 16, 19 & 20
36	1	247614		Control Valve Gasket
37	2	10J-12		Detent Ball
38	2	235473		Detent Spring
39 thru 61				Not Used On This Model

% - Part Stock Recommendation

CLARK

CLARK



MODULATOR VALVE ASSEMBLY - 237875

<u>ITEM</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>%</u>	<u>DESCRIPTION</u>
1	1	237875	E	Modulator Valve Assembly - Include Items 2 thru 10
2	2	237881	E	Accumulator Stop Pin
3	2	241666	D	Accumulator Spring - Inner
4	2	237879	D	Accumulator Spring - Outer
5	2	237878	D	Accumulator Spring - Outer
6		N.S.S.		Accumulator Valve - Part of Item 1
7	4	91F-7	B	Spool Stop Plug "O" Ring
8	4	47K-7	E	Spool Stop Plug, Include Item 7
9	2	241670	D	Regulator Spring
10		N.S.S.		Regulator Spool - Part of Item 1
11	1	247615	B	Modulator Valve to Converter Housing Gasket

% - Part Stock Recommendation

N.S.S. - Not Sold Separately

SEV-468

(10-78)